



Operating Instructions

Commercial Rotary Iron

PM 1210

PM 1214

PM 1217

Contents

IMPORTANT SAFETY INSTRUCTIONS	3
Correct use	3
Technical and electrical safety	3
Use of the appliance.....	3
Using accessories	4
Notes on the use of this machine	4
Caring for the environment	6
Disposal of packaging material	6
Disposal of your old appliance	6
Appliance overview	7
Controls on the touch display.....	8
Display symbols on the control panel	9
Finger guard	10
Laundry rod	10
Flexible laundry feed for outfeed laundry removal	10
Preparing the laundry	11
Residual moisture in the laundry	11
Preparing the laundry	11
Use	12
Before you begin	12
Ironing.....	12
Selecting the temperature	12
Changing the pre-set temperature value for a temperature selection button	12
Selecting the iron speed.....	13
Setting the iron speed	13
Changing the pre-set roller speed for a roller speed selection button.....	13
Laundry feed	13
Pauses in ironing	13
Standby mode.....	14
FlexControl footswitch	14
Pick-off bands	14
After ironing	14
Ironing with a coin-operated payment system	14
Notices	15
Changing the temperature unit.....	15
Favorites setting	15
Increasing the life of the roller cover	15
Power failure during ironing	15
Peak load (option).....	15
Fault messages.....	16
Cleaning and care	17
Cleaning and waxing the heater plate	17
Waxing the heater plate.....	17
Roller padding	18
Removing the roller cover.....	18
Fitting the roller cover.....	18
Miele Service	19

IMPORTANT SAFETY INSTRUCTIONS

This rotary iron complies with current safety requirements. Inappropriate use can, however, lead to personal injury and damage to property.

To avoid the risk of accidents and damage to the rotary iron, please read these instructions carefully before using it for the first time. They contain important information on its safety, installation, use and maintenance.

If other persons are being shown how to operate the rotary iron, they must be given or informed of these IMPORTANT SAFETY INSTRUCTIONS.

Pass these instructions on to any future users / owners of the appliance.

Correct use

This machine must be used as described in these instructions and must be checked on a regular basis to make sure it is functioning correctly. Maintenance must be carried out when necessary.

- ▶ This rotary iron is only intended for ironing fabrics that were washed in water. Check fabric care labels to verify that the articles can be machine-ironed
- ▶ This rotary iron is a commercial machine. If the rotary iron is operated in an area accessible to the public, the operator must ensure that the appliance can be used safely.
- ▶ This rotary iron is not intended for outdoor use.

Technical and electrical safety

- ▶ Do not operate the rotary iron in a room where cleaning machines operate with solvents containing PERC or CFC.
- ▶ The rotary iron should only be operated in a suitable dry room.
- ▶ Only operate the rotary iron when all removable outer casings are in place so that it is impossible to touch an electrical, moving, or heated component.
- ▶ Do not damage, remove or bypass the safety components or control elements of the rotary iron.
- ▶ Do not make any alterations to the machine, unless authorized to do so by Miele.
- ▶ If the controls or the electrical cabling insulation has been damaged, the rotary iron must not be used until it has been repaired.
- ▶ Repair and maintenance work should be performed by a Miele-authorized service technician. Work by unqualified persons could be dangerous.
- ▶ Defective components should be replaced by Miele original parts only. Only with original Miele parts can the manufacturer guarantee the safety of the appliance.
- ▶ Make sure this appliance is properly installed and grounded by an authorized technician. For electrical safety, this machine must be grounded. It is imperative that this basic safety requirement be tested by a qualified electrician. Consult a qualified electrician if in doubt.
- ▶ The appliance is completely isolated from the electrical supply when it is turned off at the main switch or the circuit breaker has been "tripped."

Use of the appliance

- ▶ The rotary iron may not be operated without supervision.

IMPORTANT SAFETY INSTRUCTIONS

- ▶ Persons who lack physical, sensory or mental abilities, or experience with the appliance should not use it without supervision or instruction by a responsible person.
- ▶ Children should be supervised when they are near the appliance. Do not allow children to play with it!
- ▶ In the heated state and with the heater plate contacting the roller, there is a serious risk of burning if you touch the edge of the heater plate on the laundry output side.
- ▶ Do not set a higher ironing temperature than specified on the care label of the laundry. If the ironing temperature is too high, the laundry can catch on fire.
- ▶ When ironing double-layer laundry, do not reach between the layers to stretch the laundry. There is a danger that you will not be able to move your hands to the side of the heater plate in a timely manner. This also applies to reaching into pockets whose open sides are facing the heater plate.
- ▶ The flexible laundry feed for the reverse removal of laundry (optional) can be applied only from the front.
- ▶ Provide sufficient lighting during the operation of the rotary iron.
- ▶ Keep the work area around the rotary iron free of objects.
- ▶ Make sure that a fire extinguisher is in the direct vicinity and can be used at any time. There is a risk of fire if the ironing temperature is too high, the laundry is not suited for ironing, or the laundry was not cleaned in water!
- ▶ This iron may only be used in mobile installations such as ships if a risk assessment of the installation has been carried out by a suitably qualified engineer. It is also imperative that all local and national safety regulations concerning the use of this machine are observed.

Using accessories

- ▶ Accessory parts may only be fitted when expressly approved by Miele. If other parts are used, any claims from the warranty will be void.

Notes on the use of this machine

- ▶ At the laundry infeed table, employ only reliable persons over the age of 16 who are completely familiar with the operation of the iron.
- ▶ Be aware of loose fitting or hanging clothing when using the rotary iron. Items such as wide sleeves or apron strings could be wound in the roller.
- ▶ Remove all jewelry and tie back long hair before ironing.
- ▶ Always smooth out wrinkles as far away as possible from the pull-in point on the infeed table. Feed pillow cases and duvet covers into the iron with the opening first. Do not hold the corners from the inside and do not reach into the straps of shirts and aprons.
- ▶ Check the function of the safety devices daily. The rotary iron may be operated only with properly functioning safety devices. This guarantees that crushing injuries, burns, and other severe injuries can be prevented.
- ▶ Before switching to reverse, make sure that no one is endangered.

IMPORTANT SAFETY INSTRUCTIONS

If other persons are being shown how to operate the rotary iron, they must be given or informed of these IMPORTANT SAFETY INSTRUCTIONS.

Keep these instructions and pass them on to any future users / owners of the appliance.

Caring for the environment

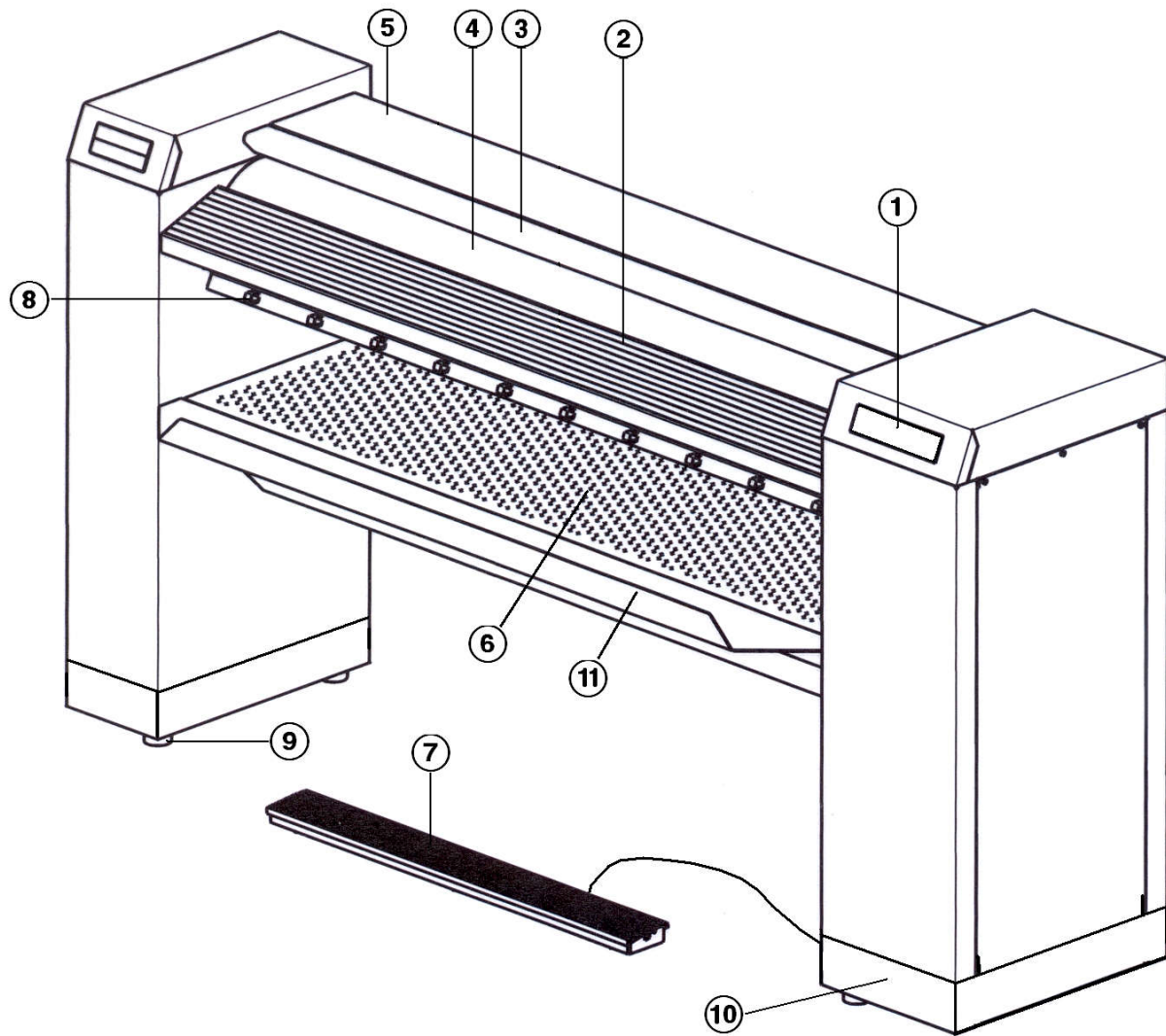
Disposal of packaging material

The cardboard box and packing materials protect the appliance during shipping. They have been designed to be biodegradable and recyclable. Ensure that any plastic wrappings, bags, etc. are disposed of safely and kept out of the reach of children. Danger of suffocation!.

Disposal of your old appliance

Old appliances may contain materials that can be recycled. Please contact your local recycling center about the possibility of recycling these materials.

Ensure that the appliance presents no danger to children while being stored for disposal. Before discarding an old appliance, unplug it from the outlet, cut off its power cord and remove any doors to prevent hazards.

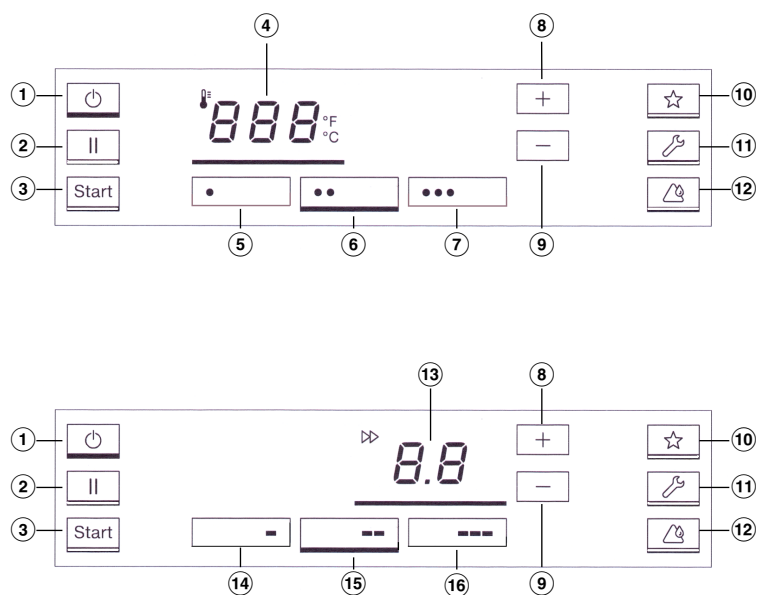


- | | |
|---------------------------------|--------------------------|
| ① Control panel (touch display) | ⑦ FlexControl footswitch |
| ② Laundry infeed table | ⑧ Pick-off bands |
| ③ Finger guard | ⑨ Height-adjustable feet |
| ④ Roller | ⑩ Toe-kick (optional) |
| ⑤ Heater plate with cover | ⑪ Laundry box |
| ⑥ Laundry outfeed table | |

Option	PM 1210	PM 1214	PM 1217
Laundry rod		X	
Flexible laundry feed			X
Spring padding			X
Toe-kick	X	X	X

Appliance overview

Controls on the touch display



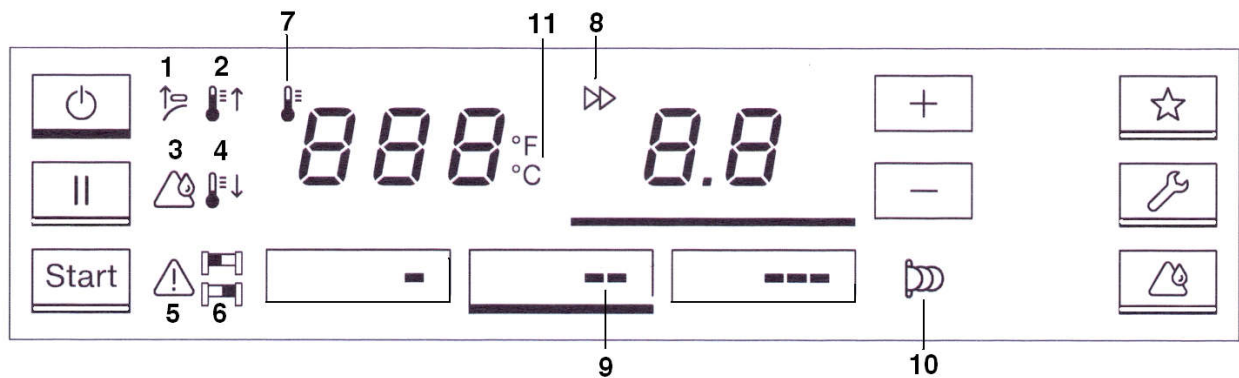
Top: Temperature selection area, bottom: ironing speed selection area

- | | |
|---------------------------------------|---------------------------------------|
| ① On / Off, Standby | ⑨ Decrease temperature / Roller speed |
| ② Pause | ⑩ Favorites program |
| ③ Start | ⑪ Service position* |
| ④ Temperature selection mode | ⑫ Clean / Wax |
| ⑤ Temperature selection button 1 | ⑬ Roller speed selection mode |
| ⑥ Temperature selection button 2 | ⑭ Roller speed selection button 1 |
| ⑦ Temperature selection button 3 | ⑮ Roller speed selection button 2 |
| ⑧ Increase temperature / Roller speed | ⑯ Roller speed selection button 3 |

* The button can be activated during initial commissioning by Miele Service.

When a button is successfully pressed, it is highlighted with a bar. When the Start button flashes, the rotary iron can be started.

Display symbols on the control panel

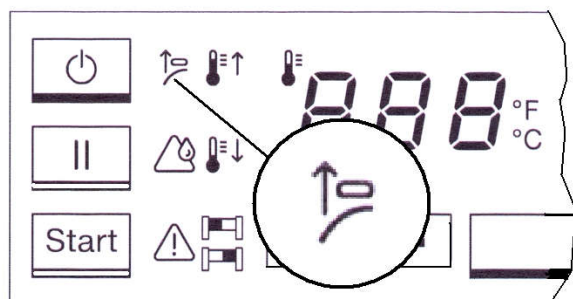


- | | |
|---|---|
| ① Activate the finger guard | ⑦ Pre-selection and display of temperature in °F / °C |
| ② Heating on / Temperature increasing | ⑧ Pre-selection and display of roller speed |
| ③ Cleaning and waxing (only for PM 1217) | ⑨ Roller speed range |
| ④ Heating off / Temperature too high | ⑩ Coin operation mode |
| ⑤ General fault | ⑪ Switch temperature units |
| ⑥ Constant incorrect laundry feed, left / right | |

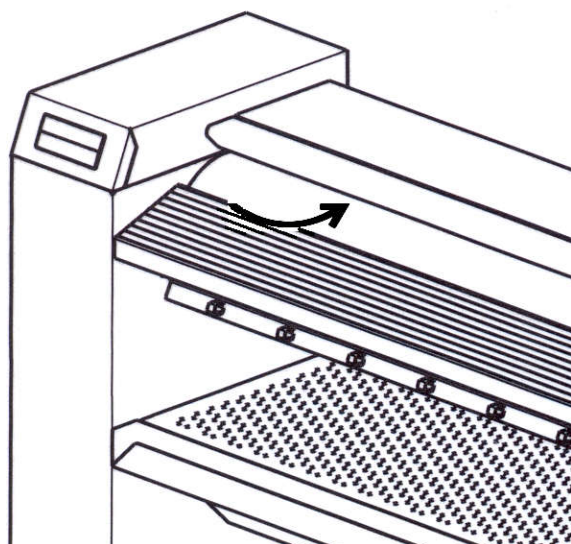
Appliance overview

Finger guard

The finger guard is a safety device that must be checked for proper function daily and / or every time the iron is turned on.



Activate the finger guard once while the "Finger guard" symbol is flashing.



If fingertips get between the roller and the finger guard, the roller is stopped immediately and the heater plate is shut down. When this happens, the "Finger guard" display symbol will light constantly. During the reverse mode of the roller, the finger guard has no function. The iron can be turned on again by pressing the **Start** button.

Do not use the finger guard intentionally to turn off the machine.

Laundry rod

(available as an option for PM 1214)

Use the hinged laundry rod to hang freshly pressed items without wrinkling.

Flexible laundry feed for outfeed laundry removal

(available as an option for PM 1217)

The pressed laundry is fed through the flexible laundry feed and can be removed there. This is particularly suited for large pieces of laundry like sheets / duvet covers or table cloths.

The flexible laundry feed for outfeed laundry removal must only be positioned from the front of the machine.

There is a risk of burning if you touch the edge of the heater plate.

Residual moisture in the laundry

For a good result and optimum iron performance the ideal residual moisture level for the PM 1214 and PM 1217 lies between 15% and 25%, for the PM 1210 at 15%. The ideal residual moisture level depends on the composition of the fabric.

Preparing the laundry

Before starting to iron, sort the laundry according to type and fabric. In the process, pay attention to the care label. We recommend that the laundry be sorted in the following order:

Type of material	Symbol	Temperature
Nylon, polyester, other synthetics	●	212 - 230°F (100 - 110°C)
<i>Afterwards</i>		
Wool, silk	● ●	231 - 300°F (111 - 150°C)
<i>And then</i>		
Cotton, linen	● ● ●	151 - 180°C (303-356°F)

If it is necessary to switch to a lower temperature because the temperature is too high, the  display symbol will indicate that the temperature is currently too high and the heating is being deactivated. As soon as the  display symbol goes out, the selected temperature is reached. Iron starched laundry last so that any starch remaining on the iron does not get onto other laundry. Items with buttons must be fed in such a way that the buttons are pointing towards the roller. If the buttons are facing upwards, there is a danger that they could be destroyed or torn off when being fed into the heater plate. To protect the heater plate, place a cloth over zippers, metal buttons, and metal hooks before ironing. Do not iron any kind of metal and plastic buckle or extremely high buttons (such as ball-shaped buttons).

Before turning on the iron, clean the heater plate by running a Miele cleaning cloth across the entire width of the roller. Then, wax the heater plate (use wax sparingly).

Use

Before you begin

- Turn on the on-site main switch for the power supply.
- Turn on the iron with the "On / Off" button .

The "Finger guard" symbol will flash.

- Now actuate the finger guard by lifting it.

The finger guard is a safety device that is checked at every startup!

Ironing

- After the activation of the iron, wait until it reaches the minimum temperature for the ironing procedure.

The  display symbol appears and the iron heats up.

The Start button begins to flash as soon as the minimum temperature is reached.

The iron is ready for operation when the set temperature is reached and the  symbol no longer appears in the display.

- Now press the flashing Start "Start" button to start the iron.

The ironing procedure begins.

Tip: Before starting to iron, let the roller rotate for about 5 minutes so that the temperatures of the heater plate and roller can equalize.

 **Danger of burns on the edge of the heater plate!**

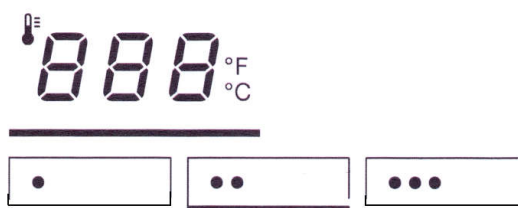
There is danger of burning if the edge of the heater plate is touched on the laundry outfeed side when the iron is heated up and the heater plate is engaged. There is a warning sticker on the top and at the back on the housing.

Selecting the temperature

- Set the corresponding temperature according to the type of fabric.

Type of fabric	Symbol	Temperature	Preset value
Nylon / Artificial Silk	●	212 - 230°F (100 - 110°C)	230°F (110°C)
Silk / Wool	● ●	231 - 300°F (111 - 150°C)	257°F (125°C)
Cotton / Linen	● ● ●	303 - 365°F (151 - 185°C)	356°F (180°C)

The temperature can be selected either using the preset temperature ranges or directly by using the "Increase temperature" + or "Decrease temperature" — buttons.



- Press the "Temperature selection mode" button  on the control panel. The button will then be highlighted with a bar underneath.
- To set a temperature range, e.g., press temperature selection button 2  (preset as factory default to 257°F / 125 °C). The button will be highlighted with a bar underneath.

Changing the pre-set temperature value for a temperature selection button

- Press the temperature selection button you want to change the value for.

Keep it pressed in. The bar will light up underneath it and the current temperature value will appear in the display.

- Press the "Increase temperature" + or "Decrease temperature" — buttons to set the temperature you want to save for that button.
- Then press and hold the selected temperature selection button (which is highlighted with a bar underneath) until it flashes once.

The temperature value is now saved for that temperature selection button.

Tip: Before starting to iron, let the roller rotate for about 5 minutes so that the temperatures of the heater plate and roller can equalize.

Selecting the iron speed

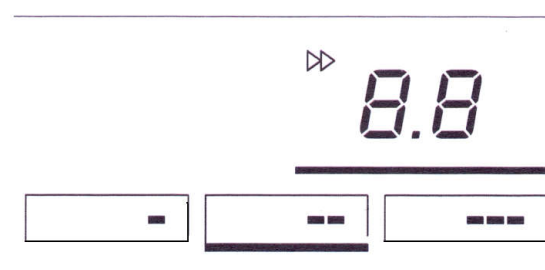
PM 1210 / PM 1214:

Symbol	Speed range	m/min
-	Low speed range	1.5 - 2.2
- -	Medium speed range	2.3 - 3.2
- - -	High speed range	3.3 - 4

PM 1217:

Symbol	Speed range	m/min
-	Low speed range	1.5 - 2.4
- -	Medium speed range	2.5 - 3.4
- - -	High speed range	3.5 - 4.5

Roller speed can be selected either using the preset speed ranges or directly by using the "Increase roller speed" + or "Decrease roller speed" — buttons.



Setting the iron speed

- Press the "Roller speed selection mode" *8.8* button.

The button will then be highlighted with a bar underneath.

- Then press one of the three roller speed buttons, e.g., the "Roller speed 2" - - button.

The button will then be highlighted with a bar underneath and the iron will operate at the pre-set roller speed for this button.

Changing the pre-set roller speed for a roller speed selection button

- Press the roller speed button you want to change the speed for.

Keep it pressed in. The bar will light up underneath it and the current roller speed will appear in the display.

- Press the "Increase roller speed" + or "Decrease roller speed" — buttons to set the roller speed you want to save for that button.

- Then press and hold the selected roller speed button (which is highlighted with a bar underneath) until it flashes once.

The roller speed is now saved for that roller speed button.

- Then press the Start button.

Laundry feed

- Lay the item parallel to the roller at the beginning of the laundry infeed table.
- Smooth the item.
- Feed the item into the machine.

Tip: Do not restrict ironing of smaller articles to any one part of the roller. Make use of the whole roller width. If laundry is continuously fed in on one side of the roller an infeed fault symbol will appear in the display (see display symbol ⑥ on the control panel).

Pauses in ironing

- Press the "Pause" || button to go into Pause mode.

The heater plate is disengaged and the roller comes to a standstill. The heating will remain turned on.

- Press the Start button to start ironing again.

The iron remains ready to operate in Pause mode. If it is not used for 10 minutes the temperature is reduced to 140°F (60 °C).

Use

Standby mode

Standby mode is turned off at the factory. It can be reactivated by Miele Service. The time interval after which the iron switches into Standby mode can be set between 1 minute and 30 minutes of inactivity. The iron can be turned on again by pressing the "On / Off"  button

The heater plate is disengaged and the roller comes to a standstill. The heating is turned off.

FlexControl footswitch

Steaming the laundry

- While ironing, press the FlexControl footswitch with your foot to switch the iron to steaming mode and steam the laundry.

When the iron is switched to steaming mode, the roller stops. The heater plate continues to operate.

Continuing the ironing procedure

- Remove your foot from the foot switching bar again to continue with the ironing procedure.

When the foot switch is released, the roller automatically starts to rotate again and the ironing procedure is continued.

Alternatively, the footswitch can be adjusted by Miele Service in such a way that both the heater plate and roller stop when the footswitch is activated.

Pick-off bands

The laundry is separated from the roller using the pick-off bands.

The ironed laundry can be very hot when it comes out of the heater plate.
There is a danger of burns!
Use protective gloves if necessary.

After ironing

- Let the roller run for about 5 minutes at minimum heating temperature to dry out the winder completely.
- Turn on the rotary iron using the "On / Off" button .

The heater plate will disengage and the fan will run for 10 minutes to cool down. The "On / Off" button  will flash during this time.

- Turn off the power supply.

 Let the ironed laundry cool sufficiently before packing or stacking it.
Hot laundry could self-ignite and cause a fire.

Ironing with a coin-operated payment system

- Turn on the iron using the "On / Off" button .

The  display symbol flashes.

- Insert the coin or token.

The  symbol will go out in the display.

- Select the corresponding temperature range according to the type of laundry.
- Select the roller speed.

After the  indicator light goes out, the rotary iron is ready for ironing and the countdown of the purchased ironing time begins.

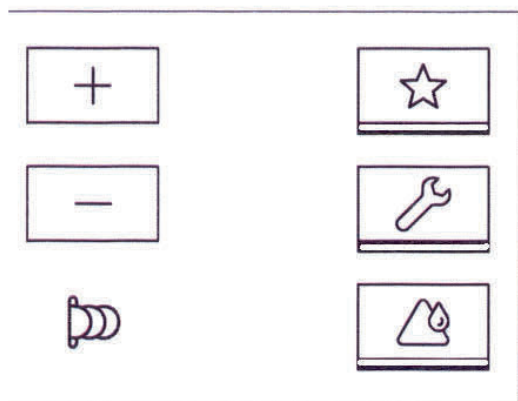
- Press the Start button to begin ironing.
- At the end of the ironing time, the heater plate lowers and the roller comes to a standstill. The  symbol flashes. More ironing time can be purchased at any time.

Changing the temperature unit

Miele Service can switch the temperature display from °C to °F.

Favorites setting

Using the "Favorites" button ☆, the most used combination of temperature and roller speed can be saved so that they can be accessed quickly and easily.



To save the desired parameters, press and hold the "Favorites" button ☆ until it flashes once. The saved values are then accessed by pressing the "Favorites" ☆ button briefly. When you leave the "Favorites" function, the previously saved values are restored again.

Increasing the life of the roller cover

During ironing pauses, turn off the machine or press the "On / Off" ⏻ button for standby mode. In this way, the roller cover is considerably relieved of its load.

Avoid unnecessarily running the machine without laundry. Do not restrict ironing of smaller articles to any one part of the roller. Make use of the whole roller width. In case of one-sided use, the heat is absorbed only on one side and the winder is loaded only on one side. The permanent incorrect feeding of the laundry on the left or right side is shown via the corresponding display symbol. The display symbol lights up while a beep sounds.

Power failure during ironing

In case of a power failure, the heater plate lowers automatically. When power is restored, you need to restart the iron by pressing the Start button.

In case of a longer power outage, the iron must be turned on again by pressing the "On / Off" ⏻ button, operating the finger guard and pressing the Start button.

Peak load (option)

If the peak load option is active, the heating of the iron is turned off and "Temperature" and "Roller speed" flash in the display. Ironing can be continued using the residual heat in the heating plate until the iron goes into "Pause" || mode.

Notices

Fault messages

When a fault occurs ironing is interrupted, and the "Pause" **||** button flashes and a four-digit code appears in the display. Pressing the flashing "Pause" **||** button cancels the fault (the fault is stored in the fault memory). The "On / Off" **⏻** button flashes and ironing can be restarted.

If the fault message appears again, repeat the procedure or turn on and restart the iron.

In the event of a fault, contact Miele.

F0 F1 F2 F8 F20 F24 F25	Heating fault
F39 F40 F41 F42 F43 F45 F47 F49	Electronic module fault
F50 F53	Drive fault
F57	Fan fault
F61	12 V (24V) Voltage missing
F99	Machine blocked
F104	Drive voltage too low
F108	General compressor fault
F120	Voltage too low
F 4500 to F 4512	Control system fault

Cleaning and waxing the heater plate

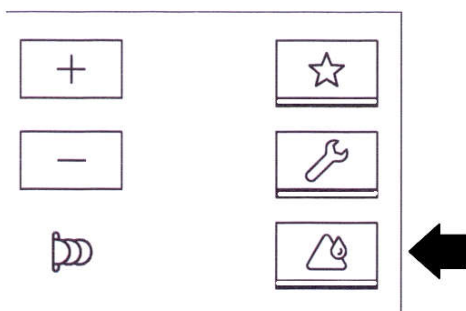
Regular cleaning and maintenance of the heater plate is essential for the protection of the motor and the roller cover. Please follow the notes in the "Miele Ironing Handbook" on ironing and cleaning and care. The heater plate must be waxed every time it is cleaned. If this is not done, machine performance is greatly reduced.

The heater plate of this rotary iron is made of aluminum. For this reason, do not use coarse scouring powder or cleaning cloths that include sand paper. For cleaning, use only the Miele cleaning set. It includes a cleaning cloth, wax cloth, and iron wax. This set can be ordered as a Miele accessory.

To clean the aluminum heater plate, use only cleaning cloth approved by Miele.

Residue (starch, detergent) may deposit in the heater plate. For this reason, clean the heater plate according to degree of soiling, before starting work.

The rotary iron has a cleaning program. PM 1217 is also equipped with a display symbol  that is factory-set to light up every 40 operating hours to remind the user to perform cleaning and waxing. The time interval for the cleaning request can be set by Miele Service.



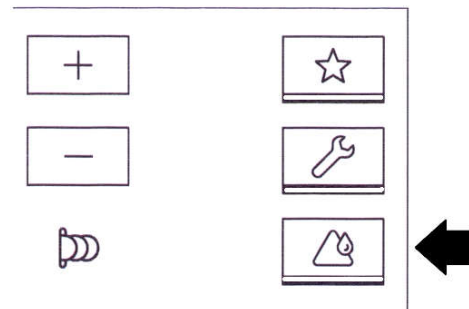
To start cleaning mode, press the "Clean / Wax"  button and then temperature selection button . In this case, the temperature is lowered to 175°F (80°C) and the fan is turned off.

For stronger deposits, use the Miele cleaning cloth. Clean at the **lowest temperature setting** and **lowest ironing speed**. After the cleaning procedure, wax the heater plate as described in the following chapter. Once you have successfully performed the waxing procedure in waxing mode, the time interval for the cleaning request symbol (in the case of PM 1217, set to 40 operating hours at the factor) is reset.

Waxing the heater plate

To retain the smooth operation of the heater plate, we recommend that you sparingly wax the heater plate with an ironing wax cloth every day.

To start waxing mode, first press the "Clean / Wax"  button and then temperature selection button 3 .



"Clean / Wax"  button

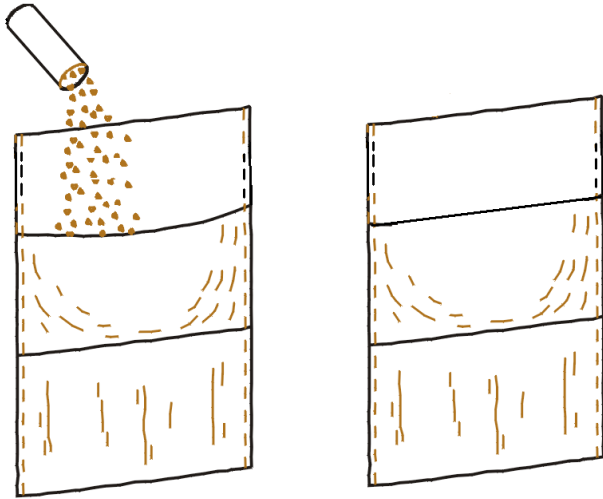
Wax the heater plates at maximum temperature, lowest speed and with the fan turned off. This setting is saved on the "Clean / Wax"  button.

To activate the waxing function, press the "Clean / Wax"  button and keep it pressed longer than 3 seconds. To deactivate the function, press and keep the button pressed for longer than 3 seconds again.

- To wax the heater plate with the wax cloth, sprinkle the wax into the pocket of the wax cloth and close the pocket.

Use the wax sparingly so that the roller cover does not become too smooth!

Cleaning and care



- As soon as the right temperature has been reached, the "Start" button starts to flash. Press this button to start the waxing procedure.
- Lay the pocket with the rubber-coated side facing **downwards** (i.e., towards the roller) and feed it into the warm machine (heater plate temperature: approx. 356°F / 180°C).

Do not feed the wax cloth with the rubber-coated side facing upwards (i.e., towards the heater plate).

- Feed the wax cloth into the machine from the left or right at the necessary intervals across the entire working width of the machine.
- To deactivate the function, press the  "Clean / Wax" button and keep it pressed for longer than 3 seconds.

Roller padding

Switch of the rotary iron before removing the roller cover (for cleaning or exchange) and let the heater plate cool.

 The roller cover on the **PM 1217 with leaf type roller padding** must only be removed or replaced by Miele Service. In case of unauthorized removal or fitting without the aid of Miele Service, there is a risk of damage to the padding.

Removing the roller cover

The pickers on the roller must be removed one after the other!

- Turn on the rotary iron using the  button.
- Press the "Maintenance position"  button for longer than 3 seconds.

The heater plate lowers and is locked into this position.

- By repeatedly pressing the "Reduce temperature / Roller speed" — button, incrementally reverse the roller (jogging mode).
- Take the end of the roller cover, and put it on the laundry infeed table.
- Now remove the roller cover completely while the roller rotates in reverse.
- After that, press the "Maintenance position"  button for longer than 3 seconds to deactivate the maintenance position.

During the removal or fitting of the roller cover, wire wool residue may fall onto the laundry infeed table. This residue must be removed.

Fitting the roller cover

- Turn on the iron at the lowest temperature and lowest speed by pressing the  button.
- During normal ironing, lay the roller cover on the iron parallel to the roller and feed the cover over the roller.

The roller cover needs to be changed if there is a visible gap on the lower edge of the heater plate and roller (laundry infeed) due to prolonged use.

Recovering the roller with steel wool must only be carried out by Miele Service.

The **diameter** of a new or reupholstered roller must not exceed the following dimensions (including the roller cover).

PM 1210, PM 1214	PM 1217
min. 8 1/4" (210 mm) - max. 8 7/16" (215 mm)	min. 9 7/8" (250 mm) - max. 10" (255 mm)

Within this range the roller should be wound cylindrically over its entire length.

During the replacement of the roller padding, Miele Service should check whether the charcoal brushes of the drive motor need to be replaced as well.

Miele Service

In the event of a malfunction, inform Miele Service. Miele Service will require the model and serial number (SN).

Both pieces of information can be found on the data plate.

Use only genuine Miele spare parts for replacement (in this case, as well, Miele Service will require the model and serial number (SN)).

Model			
SN:	/ 0 0 0 0 0 0 0 0		
Art.-Nr.		Mat.-Nr.	
IBN			

Please have the model and serial number
of your appliance available before
contacting Technical Service.



U.S.A.

Miele, Inc.

National Headquarters

9 Independence Way
Princeton, NJ 08540
Phone: 800-991-9380
609-419-9898
Fax: 609-419-4241
www.mieleusa.com

**Technical Service & Support
Nationwide**

Phone: 800-991-9380
Fax: 800-220-1348

proservice@mieleusa.com